

Please refer to the guide notes found at the end of this chart

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	304 Stainless Steel	316 Stainless Steel	Brass	Cast Iron	Teflon	Polyethylene	Polypropylene	Ryton	Viton
Acetaldehyde	A	A	-	-	A	C	B	A	A
Acetamide	B	A	-	-	A	-	-	-	A
Acetate Solv	B	A	C	B	A	B	D	-	D
Acetic Acid Glacial	B	A	C	D	A	B	B	A	D
Acetic Acid 20%	-	A	C	-	A	-	A	A	D
Acetic Acid 80%	-	A	C	-	A	-	B	-	D
Acetic Acid	B	A	C	D	A	B	A	A	C
Acetic Anhydride	A	A	D	B	A	A	A	A	D
Acetone	A	A	A	A	A	C	B	A	D
Acetyl Chloride	C	A	-	-	A	-	-	A	-
Acetylene	A	A	-	A	-	-	D	A	A
Acrylonitrile	A	C	-	C	-	-	B	A	C
Alcohols Amyl	A	A	B	C	A	B	B	A	A
Benzyl	A	A	C	-	-	D	A	-	A
Butyl	A	A	C	C	A	B	B	A	A
Dlacetone	A	A	C	-	-	-	D	-	D
Ethyl	A	A	C	A	-	B	A	-	A
Hexyl	A	A	C	-	-	-	A	-	A
Isobutyl	A	A	C	-	-	-	-	-	A
Isopropyl	A	A	C	C	-	-	A	-	A
Methyl	A	A	C	A	A	B	A	-	C
Octyl	A	A	C	-	-	-	-	-	A
Propyl	A	A	-	-	A	-	A	-	A
Aluminium Chloride 20%	D	C	-	D	-	B	A	A	A
Aluminium Chloride	D	C	-	D	A	-	A	A	A
Aluminium Fluoride	D	C	-	-	A	B	A	-	A
Aluminium Hydroxide	A	A	-	D	A	-	A	-	A
Alum Potassium Sulfate (Alum) 10%	A	-	-	D	A	A	-	-	A
Alum Potassium Sulfate (Alum) 100%	D	A	-	-	A	B	A	-	A
Aluminium Sulfate	C	C	C	D	A	B	A	A	A
Amines	A	A	-	A	A	-	-	-	D
Ammonia 10%	-	A	-	-	A	-	A	A	A
Ammonia, Anhydrous	B	A	-	D	A	B	A	B	D
Ammonia Liquids	A	A	-	A	A	D	A	-	D
Ammonia Nitrate	A	A	-	-	-	-	A	-	-
Ammonium Bifluoride	C	A	-	-	-	-	A	-	A
Ammonium Carbonate	A	A	-	C	A	-	A	-	B
Ammonium Casenite	-	A	-	-	-	-	-	-	-
Ammonium Chloride	A	C	C	D	A	B	A	A	A
Ammonium Hydroxide	A	A	D	A	A	B	A	A	B
Ammonium Nitrate	A	A	D	A	A	B	A	A	A
Ammonium Oxalate	A	A	-	-	-	-	-	-	-
Ammonium Persulfate	A	A	-	D	A	-	A	-	C
Ammonium Phosphate, Dibasic	A	A	-	-	A	B	A	-	A
Ammonium Phosphate, Monobasic	A	A	-	-	A	B	A	-	A
Ammonium Phosphate, Tribasic	A	A	-	C	A	B	A	-	A
Ammonium Sulfate	A	B	C	C	A	B	A	A	D
Ammonium Thio -Sulfate	-	A	-	D	-	-	-	-	-
Amyl - Acetate	A	A	-	-	A	D	D	A	D
Amyl Alcohol	A	A	-	-	A	B	A	-	B
Amyl Chloride	C	B	-	-	A	D	D	-	A
Aniline	A	A	-	-	A	C	B	A	D
Anti - Freeze	A	A	B	B	A	B	A	A	A
Antimony Trichloride	D	D	-	-	A	A	-	-	-
Aqua Regla (80%, HCl, 20%, HNO)	D	D	-	-	A	D	C	-	C
Arochlor 1248	-	-	-	-	-	-	-	-	A
Aromatic Hydrocarbons	-	A	B	A	-	C	-	-	A
Arsenic Acid	A	A	-	D	A	B	A	-	A
Asphalt	B	A	-	C	-	-	A	A	A
Barium Carbonate	A	A	-	B	A	B	A	-	A
Barium Chloride	A	A	-	N	A	B	A	A	A
Barium Cyanide	-	A	-	-	-	B	-	-	A
Barium Hydroxide	C	A	-	C	A	B	A	A	A



	304 Stainless Steel	316 Stainless Steel	Brass	Cast Iron	Teflon	Polyethylene	Polypropylene	Ryton	Viton	
Barium Nitrate	A	A	-	A	-	-	-	-	A	
Barium Sulfate	A	A	-	C	A	B	A	A	A	
Barium Sulfide	A	A	-	C	A	B	A	-	A	
Beer	A	A	B	D	A	B	D	-	A	
Beet Sugar Liquids	A	A	B	A	A	-	A	-	A	
Benzaldehyde	A	A	-	B	A	D	D	A	D	
Benzene	A	A	A	B	A	D	D	A	A	
Benzoic Acid	A	A	-	D	A	B	D	-	A	
Benzol	A	A	A	-	A	-	A	-	D	
Borax (Sodium Borate)	A	A	B	A	A	B	A	A	A	
Boric Acid	A	A	C	D	A	B	A	-	A	
Brewery Slop	-	A	-	A	-	-	-	-	A	
Bromine (wet)	D	D	-	D	A	D	D	D	A	
Butadiene	A	A	A	C	A	-	-	B	A	
Butane	A	A	A	C	A	C	D	A	A	
Butanol	A	A	-	-	A	-	-	-	-	
Butter	B	A	-	D	-	-	-	-	A	
Buttermilk	A	A	-	D	A	-	-	-	A	
Butylene	-	A	A	A	A	-	-	A	A	
Butyl Acetate	-	C	-	-	A	C	D	A	D	
Butyric Acid	B	A	-	D	A	-	A	-	D	
Calcium Bisulfate	D	A	D	D	A	-	-	-	A	
Calcium Bisulfide	-	B	-	-	A	B	A	-	A	
Calcium Bisulfite	D	A	-	-	A	-	A	-	A	
Calcium Carbonate	A	A	-	D	A	B	A	-	A	
Calcium Chlorate	C	A	-	-	A	A	-	-	A	
Calcium Chloride	A	D	-	C	A	B	A	A	A	
Calcium Hydroxide	A	A	-	-	A	B	A	-	A	
Calcium Hypochlorite	A	C	-	D	A	B	A	-	A	
Calcium Sulfate	A	A	-	-	A	B	A	A	A	
Calgon	A	A	-	D	-	-	A	-	A	
Cane Juice	A	A	C	A	-	-	D	-	-	
Carbolic Acid (See Phenol)	-	-	-	-	-	-	-	-	-	
Carbon Bisulfide	A	A	-	B	-	-	D	-	A	
Carbon Dioxide (Wet)	A	A	C	C	A	-	-	-	-	
Carbon Disulfide	B	A	C	B	A	D	D	A	A	
Carbon Monoxide	A	A	-	-	-	B	A	-	A	
Carbon Tetrachloride	C	B	A	C	A	D	D	C	A	
Carbonated Water	A	A	-	D	-	-	A	-	A	
Carbonic Acid	A	B	-	D	A	B	A	-	A	
Catsup	A	A	-	D	-	-	A	-	A	
Chloracetic Acid	D	D	-	D	A	D	D	-	A	
Chloric Acid	D	D	-	-	A	-	-	-	-	
Chlorinated Glue	A	A	-	D	-	-	-	-	A	
Chlorine, Anhydrous Liquid	D	D	-	C	A	D	D	C	A	
Chlorine (Dry)	A	A	B	A	A	-	-	C	D	
Chlorine Water	-	D	D	D	A	-	D	C	A	
Chlorobenzene (Mono)	A	A	-	B	A	D	D	A	A	
Chloroform	A	A	-	D	A	D	D	C	A	
Chlorosulfonic Acid	D	-	-	-	A	D	D	D	D	
Chlorox (Bleach)	A	A	-	D	A	-	D	C	A	
Chocolate Syrup	A	A	-	D	-	-	A	-	A	
Chromic Acid 5%	A	A	D	D	-	B	A	A	A	
Chormic Acid 10%	B	-	D	-	A	-	A	-	A	
Chormic Acid 30%	B	-	D	-	A	-	A	-	A	
Chormic Acid 50%	B	B	D	D	A	C	B	B	A	
Cider	A	A	-	D	-	B	-	-	A	
Citric Acid	A	A	C	D	A	B	B	-	A	
Citric Oils	A	A	-	-	-	-	A	-	A	
Coffee	A	A	-	C	A	-	A	-	A	
Copper Chloride	D	D	-	D	A	B	A	A	A	
Copper Cyanide	A	A	-	D	A	B	A	A	B	
Copper Floborate	D	D	-	D	A	A	-	-	A	
Copper Nitrate	A	A	-	-	A	B	A	-	A	
Copper Sulfate (5% Solution)	A	A	D	D	A	B	A	A	A	



	304 Stainless Steel	316 Stainless Steel	Brass	Cast Iron	Teflon	Polyethylene	Polypropylene	Ryton	Viton
Copper Sulfate	B	-	D	-	A	-	A	-	B
Cream	A	A	-	D	-	-	A	-	A
Cresols	A	A	C	-	-	D	C	A	A
Cresylic Acid	A	A	-	-	A	C	-	-	A
Cyclohexane	A	-	-	-	-	-	D	A	A
Cyanic Acid	A	-	-	-	-	-	-	-	-
Detergents	A	A	-	-	-	B	A	A	A
Dichlorethane	A	A	-	-	A	D	-	-	C
Diesel Fuel	A	A	-	A	-	-	D	A	A
Diethylamine	A	-	-	-	A	-	C	-	D
Diethylene Glycol	A	-	-	-	-	B	-	-	A
Diphenyl Oxide	A	-	-	-	-	-	-	-	A
Dyes	A	A	-	-	-	-	-	-	A
Epsom Salts (Magnesium Sulphate)	A	A	-	-	-	-	A	-	A
Ethane	A	-	-	-	-	-	-	-	A
Ethanolamine	A	A	-	-	-	-	-	A	D
Ether	A	A	A	-	A	-	-	A	C
Ethyl Acetate	A	A	-	-	A	C	C	A	D
Ethyl Chloride	A	A	-	C	-	D	D	A	A
Ethyle Sulfate	D	-	-	-	A	-	-	-	A
Ethylene Chloride	A	A	-	C	A	-	D	A	A
Ethylene Dichloride	A	A	-	-	A	D	A	A	A
Ethylene Glycol	A	A	B	B	A	B	A	A	A
Ethylene Oxide	-	A	-	-	A	-	-	-	D
Fatty Acids	A	A	-	D	A	B	A	-	A
Ferric Chloride	D	D	D	D	A	B	A	A	A
Ferric Nitrate	A	A	-	-	A	B	A	A	A
Ferric Sulfate	A	C	D	D	A	-	A	A	A
Ferrous Chloride	D	D	-	D	A	B	A	A	A
Ferrous Sulfate	A	C	-	D	A	B	A	A	A
Fluboric Acid	D	B	-	D	A	B	A	-	A
Fluorine	D	D	-	D	C	C	-	-	-
Fluosillicic Acid	-	B	-	D	A	B	A	-	B
Formaldehyde 40%	-	A	-	-	A	-	A	A	D
Formaldehyde	A	A	B	D	A	B	A	A	A
Formic Acid	A	B	C	D	A	B	A	A	B
Freon 11	-	A	-	C	A	C	-	A	C
Freon 12 (wet)	-	D	-	-	A	C	A	A	A
Freon 22	-	A	-	-	-	-	-	A	D
Freon 113	-	A	-	-	-	-	-	A	C
Freon T.F.	-	A	-	-	-	-	D	A	B
Fruit Juice	A	A	-	D	D	B	A	-	A
Fuel Oils	A	A	-	C	A	D	B	A	A
Furan Resin	A	A	-	A	A	-	-	A	A
Furtural	A	A	-	-	A	D	D	A	D
Gallic Acid	A	A	-	D	A	-	-	-	B
Gasoline	A	A	-	A	A	D	C	A	A
Gelatin	A	A	C	D	A	-	A	-	A
Glucose	-	A	A	B	A	B	A	-	A
Glue P.V.A.	B	A	-	-	A	-	-	-	A
Glycerine	A	A	B	B	A	-	A	-	A
Cycolic Acid	-	-	-	-	-	B	A	A	A
Gold Monocyanide	-	A	-	D	-	-	-	-	A
Grape Juice	A	A	-	D	-	B	-	-	A
Grease	A	A	-	A	A	-	-	-	A
Heptane	-	A	-	-	A	D	D	A	A
Hexane	A	A	-	-	A	-	C	A	A
Honey	A	A	-	A	-	-	A	-	A
Hydraulic Oils (Petroleum)	A	A	-	A	A	-	D	-	A
Hydraulic Oils (Synthetic)	A	A	-	A	-	-	D	-	A
Hydrazine	A	A	-	C	-	-	-	-	A
Hydrobromic Acid 20%	-	D	-	-	A	-	A	-	A
Hydrobromic Acid	D	D	-	D	A	B	B	-	A
Hydrochloric Acid (Dry Gas)	C	A	-	-	A	-	-	-	-
Hydrochloric Acid (20%)	D	D	-	D	A	A	A	D	A



	304 Stainless Steel	316 Stainless Steel	Brass	Cast Iron	Teflon	Polyethylene	Polypropylene	Ryton	Viton
Methylamine	-	A	-	B	-	-	-	-	-
Methylene Chloride	A	A	C	-	A	D	D	-	B
Milk	A	A	C	D	-	B	A	-	A
Molasses	A	A	B	A	-	B	A	-	A
Mustard	A	A	-	C	-	-	A	-	A
Naphtha	A	A	-	B	A	D	A	A	A
Naphthalene	A	B	-	B	A	D	B	A	C
Nickel Chloride	A	B	-	D	A	B	A	-	A
Nickel Sulfate	A	B	C	D	A	B	A	-	A
Nitric Acid (10% Solution)	A	A	-	D	A	B	A	D	A
Nitric Acid (20% Solution)	A	A	-	D	A	B	A	C	A
Nitric Acid (50% Solution)	A	A	-	D	A	C	D	C	A
Nitric Acid (Concentrated Solution)	D	B	D	D	A	D	D	C	B
Nitrobenzene	A	B	-	B	A	D	C	B	D
Oils	A	A	-	A	A	-	A	-	A
Aniline	A	A	-	-	-	-	-	-	-
Anise	A	A	-	-	-	-	-	-	-
Bay	A	A	-	-	-	-	-	-	A
Bone	A	A	-	-	-	-	-	-	A
Castor	A	A	-	A	-	-	-	-	A
Cinnamon	A	A	-	-	A	-	A	-	D
Citric	A	A	-	D	-	-	A	-	A
Clove	A	A	-	-	-	-	B	-	-
Coconut	A	A	-	A	-	-	A	-	A
Cod Liver	A	A	-	-	-	-	A	-	A
Corn	A	A	-	A	-	-	A	-	A
Cotton Seed	A	A	-	A	A	-	A	A	A
Creosote	A	A	-	-	-	-	D	-	A
Diesel Fuel (2D,3D,4D,5D)	A	A	-	-	-	-	A	A	A
Fuel (1,2,3,5A,5B,6)	A	A	-	-	A	-	B	-	A
Oils (con.)	A	A	-	-	-	-	-	-	A
Ginger	A	A	-	-	-	-	-	-	A
Hydraulic (See Hydraulic)			-						
Lemon	A	A	-	-	-	-	D	-	A
Linseed	A	A	-	A	-	-	A	-	A
Mineral	A	A	-	A	-	-	B	A	A
Olive	A	A	-	A	A	-	A	-	A
Orange	A	A	-	-	A	-	A	-	A
Palm	A	A	-	-	-	-	-	-	A
Peanut	A	A	-	A	-	-	D	-	A
Peppermint	A	A	-	-	-	-	D	-	A
Pine	A	A	-	C	A	-	-	-	A
Rape Seed	A	A	-	-	-	-	-	-	A
Rosin	A	A	-	-	-	-	A	-	A
Sesame Seed	A	A	-	A	-	-	-	-	A
Silicone	A	A	-	A	-	-	A	-	A
Soybean	A	A	-	A	-	-	A	-	A
Sperm	A	A	-	-	-	-	-	-	A
Tanning	A	A	-	-	-	-	-	-	A
Turbine	A	A	-	A	-	-	-	-	A
Oleic Acid	A	A	C	C	A	D	C	-	B
Oleum 25%	-	-	-	-	A	-	-	-	A
Oleum	-	A	C	-	A	-	D	-	A
Oxalic Acid (cold)	A	B	C	D	A	A	A	-	A
Paraffin	A	A	-	B	A	-	A	-	A
Pentane	C	C	-	B	A	-	-	-	A
Perchloroethylene	A	A	-	B	A	-	D	A	A
Petrolatum	-	A	-	C	A	-	-	-	A
Phenol 10%	A	A	-	B	A	-	-	-	A
Phenol (Carbolic Acid)	A	A	D	D	A	D	B	A	A
Phosphoric Acid (to 40% Solution)	B	A	D	D	A	B	A	A	A
Phosphoric Acid (40%-100% Solution)	C	B	D	D	A	C	A	A	A
Phosphoric Acid (Crude)	D	C	D	D	A	C	-	A	A
Phosphoric Anhydride (Dry or Moist)	A	A	D	-	A	-	-	-	D
Phosphoric Anhydride (Molten)	A	A	D	-	A	D	-	-	D
Photographic (Developer)	C	A	-	D	-	B	A	-	A
Phthalic Anhydride	A	B	-	C	A	-	-	-	A



	304 Stainless Steel	316 Stainless Steel	Brass	Cast Iron	Teflon	Polyethylene	Polypropylene	Ryton	Viton
Picric Acid	A	A	D	D	A	A	-	-	A
Plating Solutions									
Antimony Plating 130 ° F	-	A	-	-	A	-	A	-	A
Arsenic Plating 110 ° F	-	A	-	-	A	-	A	-	A
Brass Plating Regular Brass Bath 100 ° F	-	A	-	-	A	-	A	-	A
High Speed Brass Bath 110 ° F	-	A	-	-	A	-	A	-	A
Bronze Plating Copper-Cadmium Bronze Bath R.T.	-	A	-	-	A	-	A	-	A
Copper-Tin Bronze Bath 160 ° F	-	A	-	-	A	-	A	-	A
Copper-Zinc Bronze Bath 100 ° F	-	A	-	-	A	-	A	A	A
Cadmium Plating Cyanide Bath 90 ° F	-	A	-	-	A	-	A	A	A
Fluoborate Bath 100 ° F	-	A	-	-	A	-	A	A	A
Chromium Plating Chromic - Sulfuric Bath 130 ° F	-	C	-	-	A	-	A	C	C
Fluosilicate Bath 95 ° F	-	C	-	-	A	-	A	C	C
Fluoride Bath 130 ° F	-	D	-	-	A	-	A	C	C
Black Chrome Bath 115 ° F	-	C	-	-	A	-	A	-	C
Barrel Chrome Bath 95 ° F	-	D	-	-	A	-	A	-	C
Copper Plating (Cyanide) Copper Strike Bath 120 ° F	-		-	-	A	-		-	B
Rochelle Salt Bath 150 ° F	-	A	-	-	A	-	A	-	A
High Speed Bath 180 ° F	-	A	-	-	A	-	A	-	A
Copper Plating (Acid) Copper Sulfate Bath R.T.	-	D	-	-	A	-	A	-	A
Copper Fluoborate Bath 120 ° F	-	D	-	-	A	-	A	-	A
Copper Pyrophosphate 140 ° F	-	A	-	-	A	-	A	-	A
Copper (Electroless) 140 ° F	-	-	-	-	A	-	A	-	A
Gold Plating Cyanide 150 ° F	-	A	-	-	A	-	A	-	A
Neutral 75 ° F	-	C	-	-	A	-	A	-	A
Acid 75 ° F	-	C	-	-	A	-	A	-	A
Indium Sulfamate Plating R.T.	-	C	-	-	A	-	A	-	A
Iron Plating Ferrous Chloride Bath 190 ° F	-	D	-	-	A	-	C	-	A
Ferrous Sulfate Bath 150 ° F	-	C	-	-	A	-	A	-	A
Ferrous Am. Sulfate Bath 150 ° F	-	C	-	-	A	-	A	-	A
Sulfate - Chloride Bath 160 ° F	-	D	-	-	A	-	A	-	A
Fluoborate Bath 145 ° F	-	D	-	-	A	-	A	-	A
Sulfamate 140 ° F	-	D	-	-	A	-	A	-	A
Lead Fluoborate Plating	-	C	-	-	A	-	A	-	A
Nickel Plating Watts Type 115-160 ° F	-	C	-	-	A	-	A	-	A
High Chloride 130-160 ° F	-	C	-	-	A	-	A	-	A
Fluoborate 100-170 ° F	-	C	-	-	A	-	A	-	A
Sulfamate 100-140 ° F	-	C	-	-	A	-	A	-	A
Electroless 200 ° F	-	-	-	-	A	-	D	-	A
Rhodium Plating 120 ° F	-	D	-	-	A	-	A	-	A
Silver Plating 80-120 ° F	-	A	-	-	A	-	A	-	A
Tin - Fluoborate Plating 100 F	-	C	-		A	-	A	-	A
Tin - Lead Plating 100 ° F	-	C	-	-	A	-	A	-	A
Zinc Plating Acid Chloride 140 ° F	-	D	-	-	A	-	A	-	A
Acid Sulfate Bath 150 ° F	-	C	-	-	A	-	A	-	A
Acid Fluoborate Bath R.T.	-	-	-	-	A	-	A	-	A
Alkaline Cyanide Bath R.T.	-	-	-	-	A	-	A	-	A
Potash	A	-	-	B	-	B	A	-	A
Potassium Bicarbonate	A	-	-	D	A	B	A	A	A
Potassium Bromide	A	-	-	D	A	B	A	C	A
Potassium Carbonate	A	-	-	B	A	B	A	A	A
Potassium Chlorate	A	A	-	B	A	B	A	A	A
Potassium Chloride	A	A	C	B	A	B	A	A	A
Potassium Chromate	-	B	-	A	-	B	-	A	A
Potassium Cyanide Solutions	A	B	-	B	A	B	A	A	B
Potassium Dichromate	A	A	-	B	A	B	A	A	B
Potassium Ferrocyanide	A	-	-	-	A	A	-	-	-
Potassium Hydroxide (50%)	B	B	D	C	A	B	A	A	B
Potassium Nitrate	A	B	-	-	A	B	A	C	B
Potassium Permanganate	A	B	-	B	A	B	B	A	B
Potassium Sulfate	A	B	B	B	A	B	A	A	A
Potassium Sulfide	A	-	-	B	A	-	-	-	-
Propane (Liquified)	A	-	A	-	A	-	D	-	A
Propylene Glycol	B	-	-	B	A	B	-	-	A
Pyridine	C	-	-	B	A	C	B	A	D



	304 Stainless Steel	316 Stainless Steel	Brass	Cast Iron	Teflon	Polyethylene	Polypropylene	Ryton	Viton
Pyrogallic Acid	A	A	-	B	A	-	-	-	A
Rosins	A	A	C	-	A	-	A	-	-
Rum	A	-	-	-	-	-	A	-	A
Rust inhibitors	A	-	-	A	-	-	A	-	A
Salad Dressing	A	-	-	D	-	-	A	-	A
Sea Water	A	C	-	-	A	B	A	-	A
Shellac (Bleached)	A	-	B	B	A	-	A	-	-
Shellac (Orange)	A	-	C	C	A	-	A	-	-
Silicone	B	-	-	-	-	-	A	-	A
Silver Bromide	C	C	-	-	-	-	-	-	-
Silver Nitrate	A	B	-	D	A	B	A	-	A
Soap Solutions	A	A		B	A	B	A	A	A
Soda Ash (See Sodium Carbonate)									
Sodium Acetate	A	A	-	C	A	B	A	-	D
Sodium Aluminate	-	-	-	-	A	-	-	A	A
Sodium Bicarbonate	A	A	A	C	A	B	A	A	A
Sodium Bisulfate	A	-	C	D	A	B	A	A	B
Sodium Bisulfite	A	-	-	D	A	B	A	A	A
Sodium Borate	A	-	-	C	A	A	-	-	A
Sodium Carbonate	A	B	B	B	A	B	A	A	A
Sodium Chlorate	A	-	-	-	A	B	A	A	A
Sodium Chloride	A	C	C	B	A	B	A	A	A
Sodium Chromate	A	A	-	B	A	-	A	A	B
Sodium Cyanide	A	-	D	B	A	B	A	A	A
Sodium Fluoride	C	-	-	D	A	C	-	-	C
Sodium Hydrosulfite	-	-	-	-	A	-	-	-	A
Sodium Hydroxide (20%)	A	A	D	A	A	B	A	A	A
Sodium Hydroxide (50% Solution)	A	B	D	B	A	C	A	B	A
Sodium Hydroxide (80% Solution)	A	D	D	C	A	C	A	B	B
Sodium Hypochlorite (to 20%)	C	C	D	D	A	B	D	C	A
Sodium Hypochlorite	-	A	-	D	A	-	A	C	D
Sodium Hyposulfate	A	A	-	-	A	-	-	-	-
Sodium Metaphosphate	-	A	C	B	A	-	D	-	A
Sodium Metasilicate	-	A	-	C	A	-	-	-	A
Sodium Nitrate	A	A	C	A	A	B	A	-	B
Sodium Perborate	-	C	C	B	A	-	A	-	A
Sodium Peroxide	A	A	C	D	A	-	-	-	A
Sodium Polyphosphate (Mono, D1,Tribasic)	A	A	-	-	A	-	-	-	A
Sodium Silicate	A	B	C	-	A	-	A	-	A
Sodium Sulfate	A	A	B	A	A	B	A	A	A
Sodium Sulfide	A	B	D	A	A	B	A	A	A
Sodium Sulfite	C	C	-	A	A	A	-	-	A
Sodium Tetraborate	-	A	-	-	-	-	-	-	A
Sodium Thiosulphate (Hypo)	A	A	D	C	A	-	A	A	A
Sorghum	A	A	-	A	-	-	-	-	A
Soy Sauce	A	A	-	D	-	-	-	-	A
Stannic Chloride	D	D	-	D	A	B	A	-	A
Stannic Fluoborate	-	A	-	D	-	-	-	-	A
Stannous Chloride	D	C	-	D	A	A	-	-	B
Starch	A	A	-	C	A	B	-	-	A
Stearic Acid	A	A	C	C	A	B	D	-	A
Stoddard Solvent	A	A	A	B	A	D	D	A	A
Styrene	A	A	-	-	A	-	-	-	B
Sugar (Liquids)	A	A	-	B	A	-	A	-	A
Sulfate Liquors	C	C	-	-	A	-	A	-	-
Sulfur Chloride	D	D	D	-	A	A	D	-	A
Sulfur Dioxide	A	A	-	-	A	C	D	A	D
Sulfur Dioxide (Dry)	A	A	C	A	A	D	-	-	A
Sulfur Trioxide (Dry)	A	C	-	B	A	-	-	-	A
Sulfuric Acid (to 10%)	D	C	D	D	A	B	A	A	A
Sulfuric Acid (10% - 75%)	D	D	D	D	A	C	A	B	A
Sulfuric Acid 75% - 100%	-	D	D	-	A	-	B	C	A
Sulfurous Acid	C	B	-	D	A	B	A	-	A
Sulfuryl Chloride	-	-	-	-	A	-	-	-	-
Syrup	A	A	-	-	-	-	A	-	A



304 Stainless Steel

316 Stainless Steel

Brass

Cast Iron

Teflon

Polyethylene

Polypropylene

Ryton

Viton

CHEMICAL COMPATIBILITY GUIDE - NOTES

CHEMICAL RESISTANCE DATA

These recommendations are based upon information from material suppliers and careful examination of available published information and are believed to be accurate. However, since the resistance of metals, plastics and elastomers can be affected by concentration, temperature, presence of other chemicals and other factors, this information should be considered as a general guide only, rather than an unqualified guarantee. Ultimately the customer must determine the suitability of the pump used in various solutions. IGE offers this data sheet as an aid and a guide only and takes no responsibility for customers' pump selection based upon the information contained herein.

All recommendations assume ambient temperatures unless otherwise noted.

RATINGS – CHEMICAL EFFECT

- A** – No effect, acceptable
- B** – Minor effect, acceptable
- C** – Moderate effect, questionable
- D** – Severe effect, not recommended

The ratings for these materials are based upon the chemical resistance only. Added consideration must be given to pump selections when the chemical is abrasive, viscous in nature or has a Specific Gravity greater than 1.1.

Hartle IGE Ltd.,

**St Paul's Trading Estate, Huddersfield Road,
Stalybridge, Cheshire SK15 2QF, England.**

Tel: 0161 303 7394 Fax: 0161 303 1110 Email: info@hartleige.com

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